# Leica Absolute Tracker AT401 accuracy

All accuracies are specified with Leica Geosystems precision 1.5" Red Ring Reflectors and a measurement mode of 2 seconds per point under stable environmental conditions. Full range is specified as 1.5 to 80 meters away from the laser tracker within a vertical range of +/-45'.

All accuracies are stated in maximum permissible error (MPE). Typical results are half of MPE.

## UXYZ - Full Range

The measurement uncertainty of a coordinate "UXyz" is defined as the deviation between a measured coordinate and the nominal coordinate of that point. This measurement uncertainty is specified as a function of the distance between the laser tracker and the measured point.

AT401:

+/-15 IJm + 6 IJm/m (+/-0.0006" + 0.00007'/ft)

## Specifications

#### Dimensions

Sensor Size 290 x 221 x 188-mrn (1f4"'x 87")t74") Sensor Weight: 7.3 kg (16 lbs) Controller Size: 250 x 112 x 63 mm (9.8" x 4.4" x 2.5") Controller Weight: 0.8 kg

#### Range

Infinite Horizontal Ro'ta'tion :+/-360' Infinite Vertical Rotation: +/-145' Typical working Volume: 320 m

#### Environmental

Dust/Water: IP54 (IEC 60529)

Operating Temperature: O°C to +40'C

Relative Humidity: Max. 95% (n'on-c'on'den'sing)

Altitude: -700 to 5500 m (-2,300 to 18,000 lt)

#### Motorization

Acceleration: 360'/S2 Rotation Speed: 180'/s f'owerLock: 10' FOV

#### **Absolute Angular Performance**

Resolution: 0.07 arc Sec:oirds

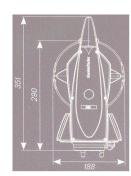
Accuracy (MPE):  $\pm -15 \mu m + 6 \mu m/m (\pm -0.0006" \pm 0.00007"/ft)$ 

Repeatability (MPE):  $\pm$  7.5 IJm + 3 IJm/m ( $\pm$  0.00003" + 0.00004"/ft) Inclination Setting Accuracy (20):  $\pm$  1-1 arc second

### Absolute Distance Performance

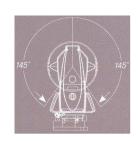
Resolution: 0.1 µm Accuracy (MPE): +/- 10 µm (+/- 0.00039

Repeatability (MPE): +/- 5 IJm (+/- 0.0002")









## General Information

Overview Camera (OVC) 4:3 IR enhanced Image", 10' FOV

Environmental Monitor Internal — Temperature, Pressure and Humid

External - Air Temperature - Object Temperature

Remote Control Integrated 4 Button IR

ImliTiit:ltl~"t Cable - TCP/IP (Cat5)

Wireless - WLAN (IEEE 802.11g)

Power Management Internal - lithium-ion battery

External - AC power supply
Optional - Power Over Ethernet (poE+)