

## DIRECTIONS

Select proper hole in Staking Tool die to let hub of staff through: place balance with staff to be removed in same. Set remover over same and insert its punch through staking tool and main body of remover. Holding punch in position over pivot with finger of right hand tighten knurled remover nut upwards against staking tool arm. Stop arm of remover will swing against body of Staking Tool and prevent body of tool turning while tightening knurled sleeve. Do not over tighten this sleeve: it is not necessary. Now strike punch a sharp blow with light hammer and staff will come out without injury to Balance; riveting of staff simply being sheared off.

## NO. 50 BALANCE STAFF REMOVER

In ordering our No. 50 measure the gap between your Staking Tool die and bottom of Goose Neck. Table below will show the size No. 50 which will fit your Staking Tool.

"K.& D"	No. 50		Will fit any S. T.
Staking Tools	No.	Sizes	Die Gap of
#18 Series	1	1-8in.	1 3-16in.
#600 Series		7-8in.	1 1-16in.

All the above No. 50 sizes can be furnished for Bracelet size Balances but in ordering add the letter "B".

Kendrick & Davis, Inc. Lebanon, N. H.